

### **Major Tool and Machine**

IMS is an integral part of Major Tool and Machine's success as a custom manufacturer of large parts. We have large complex multi-axis machines such as our Dorries which is an eight axis gantry mill with multiple milling and lathe heads. We have a total of 35 customized CNC machine tools with a variety of controls such as Siemens 840D, Fanuc 15/16/300i, Mazatrol, and Cincinnati Milacrons. We program using CatiaV5 and post process all our programs using IMS post that I have written using IMSpost Professional. All our machines have tool and part probes and all probing is fully supported with our IMS post.

I have nothing but positive praise for IMS software and for the tools it provides me for writing my custom post processors. Our programmers rates the posting process as the best that they have ever used especially with the complexity of our one time expensive parts. IMS technical support is the best. Always quick responses with a solution to any situation that I have encountered

**Tim Hayden** CNC Programmer/Applications Engineer